



European Journal of Pharmaceutics and Biopharmaceutics 70 (2008) 51-57

European

Journal of

Pharmaceutics and

Biopharmaceutics

www.elsevier.com/locate/ejpb

Research paper

Mixed PEG-PE/vitamin E tumor-targeted immunomicelles as carriers for poorly soluble anti-cancer drugs: Improved drug solubilization and enhanced *in vitro* cytotoxicity

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Received 19 December 2007; accepted in revised form 18 April 2008 Available online 29 April 2008

Abstract

Two poorly soluble, potent anti-cancer drugs, paclitaxel and camptothecin, were successfully solubilized by mixed micelles of polyethylene glycol-phosphatidyl ethanolamine (PEG-PE) and vitamin E. Drug-containing micelles were additionally modified with anti-nucleosome monoclonal antibody 2C5 (mAb 2C5), which can specifically bring micelles to tumor cells *in vitro*. The optimized micelles had an average size of about 13–22 nm and the immuno-modification of micelles did not significantly change it. The solubilization of both drugs by the mixed micelles was more efficient than by micelles made of PEG-PE alone. Solubilization of camptothecin in micelles prevented also the hydrolysis of active lactone form of the drug to inactive carboxylate form. Drug-loaded mixed micelles and mAb 2C5-immunomicelles demonstrated significantly higher *in vitro* cytotoxicity than free drug against various cancer cell lines.

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Keywords: Camptothecin; Paclitaxel; Immunomicelles; Monoclonal antibody; Polyethylene glycol-phosphatidyl ethanolamine; Vitamin E; Polymeric micelles

1. Introduction

Polymeric micelles are currently widely used as pharmaceutical carriers for poorly soluble drugs, including anticancer drugs, providing advantages such as small size (10–100 nm), good solubilization efficiency, and extremely high stability due to very low critical micelle concentration [CMC] (typically in the micromolar range) [1–3]. Thus, after the *in vivo* administration and strong dilution with the large volume of blood, the micelles with low CMC value will still exist, while micelles with high CMC value will dissociate resulting in precipitation of solubilized drug [2]. The small size of micelles allows for their efficient accu-

mulation in pathological tissues with leaky vasculature, such as tumors and infarct tissues, via the enhanced permeability and retention (EPR) effect [2,4].

We have recently shown that micelles prepared from polyethylene glycol-phosphatidyl ethanolamine (PEG-PE) conjugates can be efficiently loaded with certain anticancer drugs [5–7] and accumulate well in experimental tumors via the EPR effect [8]. Moreover, these micelles can also be made specifically targeted to tumors by attaching the anti-cancer nucleosome-specific monoclonal antibody 2C5 (mAb 2C5) to their outer shell [9–12], which recognizes the surface of a broad variety of tumor cells via tumor cell surface-bound nucleosomes.

Two potent poorly soluble anti-cancer drugs, namely paclitaxel (PCT) and camptothecin (CPT), were used in the present study. Currently, PCT is formulated in a 50:50 mixture of Cremophor EL (polyoxyethylated castor oil) and dehydrated ethanol for clinical administration. Cremophor EL has been reported to elicit various side

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effects in patients, including hypersensitivity, nephrotoxicity, and neurotoxicity [13]. Various formulations of PCT, such as polymeric micro/nanospheres [14,15], liposomes [16,17], microemulsions [18] and polymeric micelles [19–21] have been developed to increase the solubility of PCT, minimize its side effects, and decrease its systemic clearance.

In case of CPT, in addition to low solubility and systemic toxicity, the stability of this drug at physiological pH is also critical for its therapeutic activity. Depending on the pH value, CPT can exist in two different forms (Fig. 1), namely, in biologically active lactone form at pH below 5, and in an inactive carboxylate form at basic pH [22], and at physiological pH values most CPT molecules exist in the inactive carboxylate form. Hertzberg et al. [23] and Hsiang et al. [24] have shown that the lactone form of CPT is essential for passive diffusion into cancer cells and for the interaction with its therapeutic target, topoisomerase I. Because of the inactivation of the free form of CPT and its hydrolysis into the inactive carboxylate form, high amounts of drug are required to be administered to the patient. The severe and unexpected systemic toxicity reported are mostly due to high doses required and fast accumulation of the active lactone form of CPT in the lipid membrane of RBCs leading to hemorrhagic cystitis [25-27]. Various approaches have been reported in literature in order to reduce these severe systemic toxicities and enhance antitumor effects of CPT. These include conjugation to synthetic polymers [28–31], incorporation into liposomes [32,33], microspheres [34,35], nanohybrids [36], and polymeric micelles [37-41].

It has been shown earlier that both these drugs can be successfully incorporated in the PEG-PE-based micellar system [6,9]. Here, we made an attempt to further increase the solubilization efficiency of PEG-PE micellar system by preparing mixed micelles of PEG-PE and vitamin E. One can expect that these mixed micelles may allow for the better solubilization of both drugs due to the increased volume of the lipophilic core of mixed micelle created by the spacious lipophilic moiety of the vitamin E. One can expect also that the increased inner lipophilic core of mixed micelles would provide better protection for the active lactone form of CPT. Vitamin E has been already successfully used in the composition of mixed micellar formulations to enhance the solubilization of rapamycin in PEG-polycaprolactone micelles [42].

In present work, we describe the preparation and characterization of PCT- or CPT-loaded PEG-PE/vitamin-E

Fig. 1. Chemical structure of CPT.

mixed tumor-targeted immunomicelles modified with mAb 2C5 as well as their cytotoxicity against cancer cells in vitro.

2. Materials and methods

2.1. Materials

1,2-Distearoyl-sn-glycero-3-phosphoethanolamine-N-[methoxy(polyethylene glycol)-2000] (PEG₂₀₀₀-PE) was purchased from Avanti Polar Lipids (Alabaster, AL, USA) and used without further purification. p-Nitrophenylcarbonyl-polyethylene glycol-phosphatidylethanolamine (pNP-PEG-PE) was synthesized in our laboratory following the procedure described in [43,44]. PCT, CPT, and vitamin E were purchased from Sigma (St. Louis, MO, USA). Cell culture media and supplements were from Cell-Gro (Kansas City, MO, USA). Cancer-specific anti-nucleosome mAb 2C5 was prepared by Harlan Bioproducts for Science (Indianapolis, IN, USA) using the cell line provided by our laboratory. 3-(4,5-Dimethylthia-zol-2-yl)-2,5diphenyltetrazolium bromide (MTT) was from Promega (Madison, WI, USA). Cancer cell lines were purchased from the American Type Culture Collection (Rockville, MD, USA). All other reagents and buffer solution components were analytical grade preparations. Distilled and deionized water was used in all experiments.

2.2. Methods

2.2.1. Preparation of PCT- or CPT-loaded mixed micelles

PCT or CPT solubilized in mixed micelles were prepared by the following method. PCT (1 mg/mL in methanol) or CPT (1 mg in the mixture of 2 mL chloroform and 2 mL acetonitrile) was added to PEG2000-PE and vitamin E (89:11 molar ratio) solution in chloroform. The organic solvents were removed by the rotary evaporation to form a thin film of drug/micelle material mixture. This film was further dried under high vacuum overnight to remove of remaining traces solvents. Drug-loaded micelles were formed by resuspending the film obtained in 5 mM 4-(2-hydroxyethyl)-1-piperazine-ethanesulfonic acid (Hepes)-buffered saline (HBS), pH 7.4 or in 10 mM acetate buffer, pH 5.0 for PCT and CPT, respectively. The mixture was incubated in water bath at 50 °C for 10 min. Excess non-incorporated drugs were separated by centrifugation (13,000g) before characterization.

2.2.2. Preparation of PCT- or CPT-loaded 2C5-immunomicelles

To attach the mAb 2C5 to micelles to obtain immunomicelles [9,12,43], a chloroform solution of PEG₂₀₀₀–PE/vitamin E (89:11 molar ratio) was supplemented with 5% mol of the reactive component, pNP–PEG–PE. To this mixture, PCT (in methanol) or CPT (in chloroform and acetonitrile mixture) was added to obtain the mixture containing 10 mg of the micelle-forming material and 0.3 mg or

0.015 mg of PCT or CPT, respectively. Organic solvents were removed by the rotary evaporation. The dry film was dispersed in 5 mM Na-citrate buffered saline to obtain net final concentration of 20 mg/mL of lipid. To 0.5 mL of the resultant mixture 0.3 mL of 2.94 mg/mL mAb 2C5 solution in 100 mM phosphate-buffered saline, pH 9.0, was added with vortexing. The final pH of the mixture was adjusted to pH 8.5 with 1 M NaOH to allow for the reaction between protein (antibody) amino-groups and pNP groups of pNP-PEG-PE yielding immunomicelles. The mixture was incubated for 3 h at room temperature. For PCT-loaded immunomicelles the above sample was dialyzed against 5 mM HBS, pH 7.4, using cellulose ester membranes with a cut-off size of 250 kDa (Spectrum Medical Industries, Rancho Dominguez, CA). For CPT-loaded immunomicelles the pH of the above sample was adjusted to pH 5.0 with 1 N HCl and the sample was incubated at 4 °C for 24 h. The sample was then dialyzed against 10 mM acetate buffer, pH 5.0, using cellulose ester membranes with a cut-off size of 250 kDa.

2.3. Characterization of micelles

2.3.1. Micelle size

The micelle size (hydrodynamic diameter) was measured by the dynamic light scattering (DLS) using a N4 Plus Submicron Particle System (Coulter Corporation, Miami, FL, USA). The micelle suspensions were diluted with the deionized distilled water until the concentration providing light scattering intensity of 5×10^4 to 1×10^6 counts/s was achieved. The particle size distribution of all samples was measured in triplicate.

2.3.2. Critical micelle concentration (CMC) determination CMC value of the mixed micelles of chosen composition was estimated by the standard pyrene method [45]. Briefly, tubes containing 1 mg crystals of pyrene were prepared. To these crystals, 10⁻⁴–10⁻⁹ M micellar solution of PEG₂₀₀₀–PE/vitamin E in HBS was added. The mixtures were incubated for 24 h with shaking at room temperature. Free pyrene was removed by filtration through 0.2 μm polycarbonate membranes. The fluorescence of filtered samples was measured at the excitation wavelength of 339 nm and emission wavelength of 390 nm using a F-2000 fluorescence spectrometer (Hitachi, Japan). CMC values correspond to the concentration of the polymer at which the sharp

2.3.3. Effect of mixed micelles on CPT lactone ring protection

increase in pyrene fluorescence in solution is observed.

The effect of the mixed micelles on the lactone–carbox-ylate hydrolysis at physiological pH 7.4 was evaluated as follows. CPT-loaded mixed micelles were incubated in the phosphate-buffered saline (PBS), pH 7.4, and 50% fetal bovine serum (FBS) at CPT concentration of 30 µg/mL. At specific time intervals, 10 µL aliquots were withdrawn followed by immediate reverse-phase HPLC analysis

(described below) of the lactone and carboxylate forms of CPT. For comparison, a $10 \,\mu\text{g/mL}$ CPT solution in a PBS buffer, pH 7.4, and 50% FBS was also investigated by the same method as that for the micelles. (The reason for using low free drug concentration for CPT hydrolysis was low solubility of the drug. It was not possible to prepare drug solution with $30 \,\mu\text{g/mL}$ of CPT since it resulted in precipitation of drug. In the case of mixed micelles, due to the higher solubilization efficiency, we have used the concentration of $30 \,\mu\text{g/mL}$ for CPT hydrolysis study to make the registration process easier. Importantly, at the concentrations used, there are no concentration-dependent effects on lactone stability.)

The HPLC system consisted of the following: D-7000 HPLC system equipped with a diode array and fluorescence detector (Hitachi, Japan) and Spherisorb ODS2 column, 4.6 mm × 250 mm (Waters, Milford, MA, USA) fitted with a 50 μL sample loop. The mobile phase was composed of 30% vol. acetonitrile and 70% vol. triethylamine acetate buffer (TEAA) (1% v/v triethylamine in water, adjusted to pH 5.5 with glacial acetic acid) and was delivered at a flow rate of 1.0 mL/min in all experiments. The detection was performed using a fluorescence detector with an excitation wavelength of 360 nm and emission wavelength of 430 nm. The retention times of the carboxylate and lactone were around 2.57 and 7.98 min, respectively. All samples were analyzed in triplicate.

2.3.4. Drug solubilization efficiency

The amount of drug in the micellar phase was measured by the reverse-phase HPLC. The clear aqueous dispersion was diluted with the mobile phase prior to applying onto the HPLC column (since the mobile phase contains acetonitrile, micelles are disrupted and free drug is determined). The concentration of CPT in samples was determined by HPLC as described in Section 2.3.3.

For PCT analysis, the D-7000 HPLC system equipped with a diode array and fluorescence detector (Hitachi, Japan) and Spherisorb ODS2 column, 4.6 mm \times 250 mm (Waters, Milford, MA, USA) was used. The column was eluted with acetonitrile/water (65:35, v/v) at 1.0 mL/min. PCT was detected at 227 nm. Injection volume was 50 μ L; all samples were analyzed in triplicate.

2.3.5. Specific activity of the micelle-attached mAb 2C5

To verify the immunological activity of micelle-attached mAb 2C5, a standard ELISA was used [12]. Briefly, ELISA plates pretreated with 40 μg/mL polylysine solution in TBS, pH 7.4, were coated with 50 μL of 1 μg/mL nucleosomes (the water-soluble fraction of calf thymus nucleohistone, Worthington Biochemical, Lakewood, NJ, USA) and incubated overnight at 4 °C. The plates were rinsed with 0.2% casein, 0.05% Tween 20 in TBS (casein/TBS), pH 7.4. To these plates, serial dilutions of mAb 2C5-containing samples were added and incubated for 4 h at room temperature. The plates were extensively washed with casein/TBS and coated

with horseradish peroxidase goat antimouse IgG conjugate (ICN Biomedical, Aurora, OH, USA) and diluted according to the manufacturer's recommendation. After 3 h of incubation at room temperature, the plates were washed with casein/TBS. Bound peroxidase was quantified by the degradation of its substrate, diaminobenzidine supplied as a ready-for-use solution, Enhanced K-Blue TMB substrate (Neogen, Lexington, KY, USA). The microplate was read at a dual wavelength of 620 nm with the reference filter at 492 nm using a Labsystems Multiskan MCC/340 microplate reader (Labsystems and Life Sciences International, UK) installed with GENESIS-LITE windows-based microplate software.

2.3.6. Cell cultures

The B16 (murine melanoma) and 4T1 (murine mammary carcinoma) cells were maintained in DMEM cell culture medium at 37 °C, 5% CO₂. DMEM media were supplemented with 10% FBS, 1 mM Na-pyruvate, 50 U/mL penicillin, and 50 μ g/mL streptomycin.

2.3.7. Cytotoxicity assay

Cells were plated at 5×10^3 cells per well density in 96-well plates (Corning, Inc., Corning, NY, USA). After 24 h of incubation at 37 °C, 5% CO₂, the medium, was replaced with medium containing free drug dissolved in DMSO or drug-loaded PEG-PE/vitamin E micelles or mAb 2C5-PEG-PE/vitamin E-immunomicelles for 48 h with PCT concentration ranging from 0 to 62.5 ng/mL, and CPT concentrations ranging from 0 to 80 ng/mL. After incubation, each well was washed twice with the Hank's buffer and the cell survival was then measured 3-(4,5-dimethylthiazol-2-yl)-2,5-diphenyl-tetrazolium bromide (MTT) method. The absorbance of the degraded MTT at 492 nm (the measure of the cytotoxicity) was measured using a Labsystems Multiskan MCC/ 340 microplate reader (Labsystems and Life Sciences International, UK).

2.3.8. Statistics

The cytotoxicity data from various formulations were compared using one-way ANOVA using OriginPro software, version 7.5 (OriginLab Corporation, Northampton, MA, USA).

3. Results and discussion

In this study, we aimed to prepare a micellar form of two poorly soluble anti-cancer drugs with better level of drug solubilization and higher content of a drug than was achieved earlier in the case of the micelles made of PEG–PE alone. Mixed micelles can provide this opportunity. We have already reported mixed micelle-based preparation of PCT in PEG–PE/eggPC micelles and PCT and CPT in PEG–PE/d- α -tocopheryl polyethylene glycol 1000 succinate (TPGS) micelles [9,46,47]. Here, we have tried a new combination of the micelle-forming components and

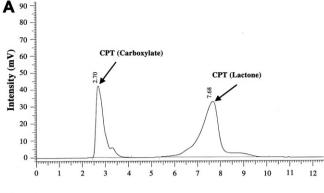
prepared mixed micelles from the mixture of PEG–PE and vitamin E. It was repeatedly shown that within the core–shell structure of PEG–PE micelles, the core is formed by the hydrophobic diacyllipid part, while the corona is made of hydrophilic PEG residues. In aqueous systems, non-polar molecules will be solubilized within the micelle core, polar molecules will be adsorbed on the micelle surface, and substances with intermediate polarity will be distributed along surfactant molecules in certain intermediate positions [2,11]. The addition of vitamin E was expected to enhance the drug load due to higher content of hydrophobic fragment in its molecules, which should increase a core volume and its ability to solubilize the hydrophobic molecules in mixed micelles compared to the micelles made of PEG–PE alone.

At 10 mM concentration of mixed micelle components (PEG₂₀₀₀–PE: vitamin E molar ratio 89:11), the micelle formulations were produced containing $35\pm2.25~\mu g$ and $850\pm3.45~\mu g$ of CPT and PCT, respectively, per mL of micelle formulation. These values are significantly higher than for solubilization of these drugs in monocomponent PEG–PE micelles: $25\pm2.15~\mu g$ and $291\pm3.45~\mu g$ of CPT and PCT, respectively, per mL of micelle formulation.

Antibody attachment to drug-loaded mixed micelles was performed by using a simple and reproducible protocol utilizing pNP-PEG-PE reagent earlier developed by us for the attachment of various amino-group-containing ligands to long-circulating PEGylated liposomes and micelles [7,12,43]. As per our standard protocol, the coupling reaction was done at pH 8.5. However at this basic pH about 60% of CPT was converted to inactive carboxylate form (determined by HPLC, Fig. 2A). Since the conversion of lactone to carboxylate form of CPT is a reversible reaction, the pH of the reaction mixture was decreased to 5.0 with 1 N HCl after the conjugation with antibody. It was observed that after the overnight incubation at pH 5.0 and 4 °C the carboxylate form of CPT was converted back to active lactone form (determined by HPLC, Fig. 2B). After this, the unreacted antibody was removed by dialysis with 10 mM acetate buffer, pH 5.0, using cellulose ester membranes with a cut off size of 250 kDa. The preservation of the specific activity of the micelle-attached mAb 2C5 was studied by ELISA using nucleosomes as a binding substrate. Using a non-modified (standard) mAb 2C5 as a positive control, it was found that the conjugated antibody preserves high level of the specific activity (Fig. 3).

As can be seen in Table 1, the average size of drug-free micelles, drug-loaded micelles and drug-loaded immunomicelles was in the range of 13–22 nm. The modification with antibody did not noticeably change the micelle size.

CMC of the micelle-forming compound influences the *in vitro* and *in vivo* stability. The low CMC values of PEG–PE underlay high stability of PEG–PE micelles in solutions upon dilution [48]. The CMC of the mixed micelles composed of PEG₂₀₀₀–PE and vitamin E (89:11 molar ratio)



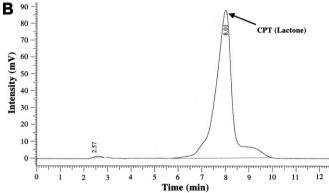


Fig. 2. HPLC chromatograms illustrating the conversion of CPT carboxylate to CPT lactone form in immunomicelles upon the incubation in the reaction buffer at pH 8.5 for 3 h (A) and at pH 5.0 after 24 h (B).

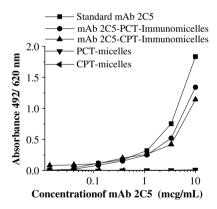


Fig. 3. Immunoreactivity of 2C5-PEG-PE/vitamin E mixed micelles by ELISA.

Table 1 Particle size in different micelle formulations (mean diameter \pm standard deviation, n=3)

	Formulations	Size (nm)
1	'Empty' PEG ₂₀₀₀ -PE micelles	14.7 ± 1.6
2	mAb2C5 'Empty' PEG ₂₀₀₀ -PE immunomicelles	16.8 ± 1.4
3	'Empty' mixed (PEG-PE: Vit.E) micelles	15.8 ± 1.6
4	CPT-loaded mixed (PEG-PE: Vit.E) micelles	15.3 ± 2.7
5	PCT-loaded mixed (PEG-PE: Vit.E) micelles	18.5 ± 1.9
6	mAb2C5 CPT-loaded mixed (PEG-PE: Vit.E)	19.3 ± 3.0
	immunomicelles	
7	mAb2C5 PCT-loaded mixed (PEG-PE: Vit.E)	19.7 ± 3.0
	immunomicelles	

was found to be also low -1.79×10^{-5} M (Fig. 4) (The CMC for the vitamin E-free plain PEG₂₀₀₀–PE was found to be 1.1×10^{-5} M, [46]). This promises their high stability and ability to maintain integrity upon strong dilution in body.

As was said above, apart from the poor solubility of CPT, another major concern is its instability at physiological pH. Several pre-clinical trials conducted worldwide reported the unexpected severe systemic toxicity and poor tumor response of CPT mainly due to rapid formation of the open ring carboxylate form of CPT, which is 10-fold less potent than the CPT lactone form. It has been reported that the carboxylate form of CPT preferentially binds to human serum albumin, which further reduces the equilibrium amount of active lactone and greatly lowers CPT anti-tumor efficacy [49]. Fig. 5 compares the hydrolysis profiles of free CPT and CPT in CPT-loaded micelles in PBS buffer pH 7.4 and in 50% FBS. The free form of CPT exhibited rapid lactone ring opening in both PBS and FBS. Mixed micelles were able to protect the lactone ring after 24 h by 80% in PBS, and 40% in FBS. This indicated that the incorporation of CPT into the hydrophobic inner core of micelles assisted the preservation of the active lactone form.

The *in vitro* cytotoxicity of different micelle formulations was investigated and compared to that of the free drug using B16F1 and 4T1 cell lines. The cells were incu-

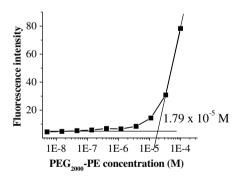


Fig. 4. CMC determination of PEG-PE/vitamin E mixed micelles.

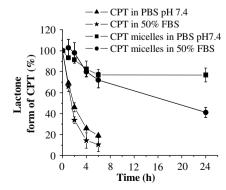


Fig. 5. Stability of free CPT (lactone form) and CPT (lactone form) loaded "plain" micelles in PBS pH 7.4 and 50% FBS.

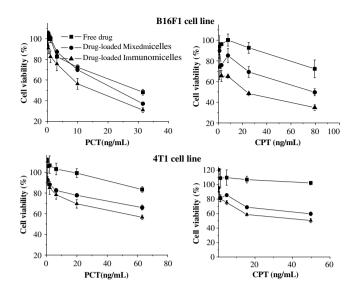


Fig. 6. In vitro cytotoxicity of various formulations of CPT and PCT against different cancer cell lines.

bated with free drugs and different drug-loaded micellar formulations for 2 days and analyzed for their survival using the MTT colorimetric assay for the dehydrogenase activity of viable cell. In all studied cell lines, drugs in PEG-PE/vitamin E mixed micelles demonstrated a significantly superior cytotoxicity compared to that of the free drugs (Fig. 6). This increase in cytotoxicity could be explained by the increased solubility of the poorly soluble drugs in micelle solution, enhanced endocytotic uptake of drug-containing micelles by the cells resulting in multiple drug molecules entering cell with each taken micelles, and, in case of CPT, increased stability of its cytotoxic lactone form inside the micelle core. Thus, the enhanced cytotoxicity effect obtained with vitamin E formulations compared to free drugs (similarly to the drug in plain micelles) is evidently due to better drug solubilization (and protection of the lactone form in the case of CPT) inside micelles, while the biological properties of the drugs remain the same.

The attachment of the targeting ligand naturally enhances this cytotoxicity still further and drug-loaded mixed immunomicelles showed significantly higher cytotoxicity than non-targeted mixed micelles (Fig. 6). This is clearly explained by the increased quantity of immunomicelles (and higher drug quantity) brought to the target cells due to attached mAb 2C5. Drug-free plain or antibodymodified micelles, as well as the antibody itself were not toxic to cells at concentrations studied (data not shown).

4. Conclusion

The mixed micelles composed of PEG-PE and vitamin E could efficiently solubilize poorly soluble anti-cancer drugs. These mixed micelles were also able to stabilize the active lactone form of CPT. Further, the drug-loaded mixed micelles demonstrate increased *in vitro* cytotoxicity

compared to free drug. This cytotoxicity could be further enhanced by attaching the tumor-specific mAb 2C5 antibody to the surface of drug-loaded mixed micelles. This might be especially important for the *in vivo* application of immunomicelles, which combine the property of both passive tumor targeting via the EPR effect and active tumor targeting via the attached tumor-specific antibody.

Acknowledgement

This work was supported by the NIH Grant RO1 EB001961 to Vladimir P. Torchilin.

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